

ACT

ACT uses Ablative Technology to provide excellent season-to-season protection. Ablative Technology enables it to erode away with use and eliminates the build-up of old spent coatings and the heavy sanding needed to remove them. ACT is very effective at controlling shell fouling such as barnacles and zebra mussels and contains a Slime Fighter to control weed, slime and algae growth which helps to keep the boat bottom cleaner longer. It provides excellent protection against all forms of marine fouling in waters with moderate to heavy fouling and can be used in fresh, salt and brackish waters.

FEATURES

- Season-to-season antifouling protection
- Eliminates paint build up and sanding
- Slime Fighter improves antifouling performance by reducing slime
- Best value ablative antifouling protection
- Flexible application schedule, paint in the Fall and launch in the Spring
- Achieve great performance with out the need for extra copper

COMPATIBILITY

ACT can be applied over most other antifouling paints provided the old coating is tightly adhered and is in sound condition. Always refer to the Interlux antifouling compatibility chart for overcoating recommendations.

ASSOCIATED PRODUCTS

Product & Code	Description
Special Thinner 216	For thinning or wiping down previously painted surfaces
Brush Ease 433	For thinning or wiping down previously painted surfaces
Fiberglass Solvent Wash 202	To clean bare fiberglass prior to application
Fiberglass Surface Prep YMA601 YAA830 & 833, YAV135	Water based cleaner for bare fiberglass
2000E/2001E	Universal epoxy primer for above & below the waterline
3000-3001	VOC compliant epoxy primer
YPA984	Primocon underwater metal primer



PRODUCT DATA

- **Product code and color:**
Red Y4490b, Blue Y6690b, Dark Blue Y6696b, Black Y7790b, Green Y5590b, Gray White Y7740b, Brown Y8890b
- **Coverage:** 430 sq. ft./gal. Yields 2 mils dry film thickness
- **Surfaces:** Fiberglass, wood and properly primed metals. Do not use on aluminum
- **Application method:**
Brush, roller or airless spray
- **Application temperature:**
50°F (10°C) and above
- **Dry times at 77°F (25°C):**
Touch dry – 1 hours
Dry to overcoat – 12 hours
Dry to launch 12 hours
- **Coats required:** 2 coats minimum at 3.5 mils WFT
- **VOC:** Less than 400 grams/liter.
Less than 3.34 lbs./gal.
- **Available in:** Quarts, one-gallon and 3 gallon pack sizes
- **Case pack:** Quart: 6 per case,
Gallon: 2 per case



RECOMMENDED APPLICATION SYSTEMS – GENERAL DIRECTIONS

PREPARATION

Previously painted – good condition:

Remove all traces of loose paint and contamination by sanding the entire surface with 80 grit sandpaper, wipe surface clean with Special Thinner 216.

Previously painted – poor condition:

Completely remove all old antifouling paint, using Interlux® Interstrip 299E for fiberglass, and wood, and by sandblasting or grinding to near white metal for steel. Follow application systems below.

Bare fiberglass (polyester or vinylester) – surface preparation:

It is very important that bare fiberglass be properly prepared to prevent delamination of the antifouling paint. Remove mold release wax using one of the following Interlux products: Fiberglass Surface Prep YMA601 or Fiberglass Solvent Wash 202 following the product label instructions or product technical data sheet. Fill any surface imperfections with Interlux Watertite YAV135 following the label instructions or product technical data sheet. Rinse with fresh water. If beading occurs repeat surface preparation procedure until all surface contaminants are removed. Allow to dry. After the surface has been properly cleaned, proceed with one of the application systems below.

APPLICATION

Bare fiberglass – no sand system:

Clean the surface following the preparation procedure above. Apply one coat, of Interlux InterProtect® 2000 or Fiberglass No-Sand Primer YPA200 following the label instructions or product technical data sheet for applying the primer and overcoating with antifouling paint. Apply two coats of ACT, allowing for the appropriate dry times.

Bare fiberglass – sanding system:

Clean the surface following the preparation procedure above for bare fiberglass. Sand the entire surface with 80-grit sandpaper until a flat matte finish is obtained. Wipe the sanding residue off the surface with Fiberglass Solvent Wash 202. Sand and wipe clean. Apply two coats of ACT following for appropriate dry times.

Bare fiberglass – blister prevention system:

Apply the InterProtect system for the prevention of blisters. Contact the Interlux Technical Service Department at 1-800-468-7589 or visiting yachtpaint.com for complete instructions on the application of the InterProtect system.

Bare wood:

Sand the entire surface with 80-grit sandpaper. Wipe the sanding residue off the surface with Special Thinner 216. Apply the first coat of ACT thinned 10% with Special Thinner 216 or Brush-Ease 433. Fill seams with Interlux Seam Compound 30 (if necessary). Apply two more coats of ACT unthinned, allowing for the appropriate dry times.

Underwater metals:

Contact the Interlux Technical Service Department at 1-800-468-7589 for full information on how to properly prime underwater metals. DO NOT USE ON ALUMINUM.

Temperature °F (°C)	Touch Dry (Min)	Dry to Overcoat (Min)	Immersion Time (Min)
50°F (10°C)	3 hours	16 hours	16 hours
60°F (15°C)	2 hours	12 hours	12 hours
75°F (25°C)	1 hour	12 hours	12 hours
95°F (35°C)	30 minutes	8 hours	8 hours

For technical assistance please contact the Interlux Technical Service Department at 1-800-468-7589 or visiting yachtpaint.com for additional product information and the latest product technical data sheets.

DISCLAIMER

The information given in this sheet is not intended to be exhaustive. Any person using this product without first making further enquiries as to the suitability of the product for the intended purpose does so at their own risk and we can accept no responsibility for the performance of the product or for any loss or damage (other than death or personal injury resulting from negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous development.

Please refer to your local representative or www.yachtpaint.com for further information.

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Our World is Water