

Aluminum Pontoon Boat System



Ensure you are using the proper personal protective equipment (PPE).

Phase I: Preparation & Cleaning



1. With a clean dry rag, saturate with **Fiberglass Solvent Wash 202** and scrub the surface thoroughly. Before Fiberglass Solvent Wash 202 evaporates, wipe up completely with a clean dry rag.



2. Sand the aluminum with **40 to 60-grit sandpaper** to a uniform, clean, bright metal.



3. After sanding remove all residue by using a clean (oil and water contamination-free) air-line and by sweeping with a clean brush or broom.



Aluminum oxidizes very quickly and should not be left uncoated for long periods of time.



4. Mix appropriate amount of **Interlux® InterProtect® 2000E**.



5. Allow **InterProtect 2000E** to induct (remain stationary) for **20 minutes** prior to application.



6. While you are waiting the 20 minute induction time go back and scuff sand the first pontoon.



7. Brush down the surface with a broom or clean air-line (oil and water contamination free).

Phase II: Application of InterProtect 2000E



8. Thin the **InterProtect 2000E** 15% with **Reducing Solvent 2316N**.



9. Immediately apply thinned **InterProtect 2000E** directly to the bare aluminum.



10. As soon as the first pontoon is coated with the **InterProtect 2000E** quickly re-scuff sand the second pontoon.



11. Brush down the surface with a broom or clean air-line (oil and water contamination-free).



12. Immediately apply thinned **InterProtect 2000E** directly to the bare aluminum.



13. If necessary apply a second coat of **InterProtect 2000E** as soon as the first coat is thumbprint tacky.

Phase III: Application of Antifouling



14. As soon as the final coat of **InterProtect 2000E** is thumbprint tacky apply the first coat of **Pacifica Plus** using a 3/8" nap roller at 3 mils wet film thickness (yielding 2 mils dry film thickness).



15. Follow dry times on the chart below and apply a second coat of **Pacifica Plus** at 3 mils wet film thickness (yielding 2 mils dry film thickness).

Dry Time Chart

Stage	Product	No. of coats	Wet Film Thickness per coat	Dry Film Thickness per coat	Sequential overcoating without sanding: Time between coats					
					50°F		73°F		95°F	
					Min	Max	Min	Max	Min	Max
Primer	InterProtect® 2000E	1-2	7mils	3mils	5hrs	6mths	3hrs	6mths	2hrs	6mths

Test the **InterProtect 2000E** cure by using the 'Thumbprint' test. When you can leave a thumbprint in the **InterProtect 2000E** without getting any on your thumb immediately apply the first coat of **Pacifica Plus**. Follow dry times below for **Pacifica Plus**.

Antifouling	Pacifica® Plus	2-3	3mils	2mils	6hrs	Indefinite	4hrs	Indefinite	2hrs	Indefinite
-------------	----------------	-----	-------	-------	------	------------	------	------------	------	------------

International Paint LLC 2270 Morris Avenue, Union, NJ 07083 Tel: (908) 686-1300 Toll Free Technical Help: 1-800-468-7589 Fax: (908) 686-8545

® Interlux®, the AkzoNobel logo and all product names mentioned in this publication are trademarks of, or licensed to, AkzoNobel. © Akzo Nobel N.V. 2011. 3M™ and Scotch-Brite™ are trademarks of 3M.

