Bilgekote
Finishes
Bilge Protection Paint

PRODUCT DESCRIPTION
Bilgekote protects bilges, lockers and bulkheads against moisture penetration and wear and tear. Bilgekote will resist oil and fuel spillage and cleans easily.
* High opacity for excellent covering power
* Hard wearing

PRODUCT INFORMATION

<table>
<thead>
<tr>
<th>Colour</th>
<th>YMA100-Gray, YMA102-White</th>
</tr>
</thead>
<tbody>
<tr>
<td>Finish</td>
<td>Gloss</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>1.05</td>
</tr>
<tr>
<td>Volume Solids</td>
<td>48%</td>
</tr>
<tr>
<td>Typical Shelf Life</td>
<td>2 yrs</td>
</tr>
<tr>
<td>VOC (As Supplied)</td>
<td>411 g/lt</td>
</tr>
<tr>
<td>Unit Size</td>
<td>1 lt</td>
</tr>
</tbody>
</table>

DRYING/OVERCOATING INFORMATION

<table>
<thead>
<tr>
<th>Drying</th>
<th>5°C (41°F)</th>
<th>15°C (59°F)</th>
<th>23°C (73°F)</th>
<th>35°C (95°F)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Touch Dry</td>
<td>16 hrs</td>
<td>8 hrs</td>
<td>6 hrs</td>
<td>3 hrs</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Overcoating</th>
<th>5°C (41°F)</th>
<th>15°C (59°F)</th>
<th>23°C (73°F)</th>
<th>35°C (95°F)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Overcoated By</td>
<td>Min</td>
<td>Max</td>
<td>Min</td>
<td>Max</td>
</tr>
<tr>
<td>Bilgekote</td>
<td>36 hrs</td>
<td>4 days</td>
<td>24 hrs</td>
<td>3 days</td>
</tr>
<tr>
<td></td>
<td>16 hrs</td>
<td>2 days</td>
<td>12 hrs</td>
<td>1 days</td>
</tr>
</tbody>
</table>

APPLICATION AND USE

Preparation
PREVIOUSLY PAINTED SURFACES
In Good Condition Wash down with Super Cleaner or suitable liquid detergent, rinse with fresh water and allow to dry. Abrade with 180-280 grade paper.
In Poor Condition Remove all previous coatings and prime the substrate.
P A R M I N G All preparation for bare substrates is covered on the appropriate primer datasheet.
BARE WOOD Prime with Yacht Primer or Interprotect.
STEEL Prime with Yacht Primer or Interprotect.
ALUMINIUM Prime with Yacht Primer or Interprotect.
GRP Wash down with Super Cleaner or suitable liquid detergent, rinse with fresh water and allow to dry. Abrade with 180-220 grade paper. Particular attention should be given to the reverse side of moulded GRP. No priming necessary.

Method
Sand the primer using 180-280 grade wet or dry paper. Remove dust with a dust wipe. Apply 1-2 coats.

Hints
Mixing Stir well before use.
Thinner Thinner No.1 (Thinner No.10 for spraying)
Cleaner Thinner No.1
Ventilation and Humidity Control Apply in dry, well ventilated conditions.
Conventional Spray Pressure: 3-4 bar. Tip Size: 1.2 mm. Thin approximately 20% with Thinners No.10.
SPRAY APPLICATION - PROFESSIONAL APPLICATORS ONLY.
Other For added protection against moisture absorption and osmosis in the bilges, use Gelshield products or Interprotect.

Some Important Points
Product temperature should be minimum 15°C/59°F and maximum 35°C/95°F.
Ambient temperature should be minimum 5°C/41°F and maximum 35°C/95°F.
Substrate temperature should be minimum 5°C/41°F and maximum 35°C/95°F.

Compatibility/Substrates
Suitable for all substrates specified. Only overcoat with one-pack paints.

Number of Coats
1-2

Coverage
(Theoretical) - 12.3 m²/lt
(Practical) - 11 m²/lt

Recommended DFT per coat
40 microns dry

Recommended WFT per coat
83 microns wet

Please refer to your local representative or visit www.yachtpaint.com for further information.
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Ref:10305   Bilgekote (AP)    Issue Date:11/07/2017
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Application Methods
Brush, Conventional Spray, Roller

TRANSPORTATION, STORAGE AND SAFETY INFORMATION

Storage
GENERAL INFORMATION:
Exposure to air and extremes of temperature should be avoided. For the full shelf life of Bilgekote to be realised ensure that between use the container is firmly closed and the temperature is between 5°C/41°F and 35°C/95°F. Keep out of direct sunlight.

TRANSPORTATION:
Bilgekote should be kept in securely closed containers during transport and storage.

Safety
GENERAL:
Read the label safety section for Health and Safety Information, also available from our Technical Help Line.

DISPOSAL:
Do not discard tins or pour paint into water courses, use the facilities provided. It is best to allow paints to harden before disposal.

Remainders of Bilgekote cannot be disposed of through the municipal waste route or dumped without permit. Disposal of remainders must be arranged for in consultation with the authorities.

IMPORTANT NOTES
The information given in this sheet is not intended to be exhaustive. Any person using the product without first making further written enquiries as to the suitability of the product for the intended purpose does so at their own risk and we can accept no responsibility for the performance of the product or for any loss or damage (other than death or personal injury resulting from negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.