

PRODUCT DESCRIPTION

A medium to high density general purpose two pack epoxy based filler.

- * Thixotropic giving no sag
- * May be drilled, tapped and used under high compressive loads
- * May be used for coving and a wide range of filling jobs
- * Smooth and easy to mix
- * Use above and below the waterline
- * Ideal for fairing keels

PRODUCT INFORMATION

Colour	YAA052 Cured film is white.
Finish	Matt
Specific Gravity	1.2
Volume Solids	100%
Mix Ratio	Mix ratio 2:1 by volume (as supplied)
Typical Shelf Life	2 years
VOC (As Supplied)	49 g/lit
Unit Size	100 g 220 g 440 g 875 g 1.75 kg

DRYING/OVERCOATING INFORMATION

	Drying			
	10°C (50°F)	15°C (59°F)	23°C (73°F)	35°C (95°F)
Sandable	96 hrs	64 hrs	16 hrs	4 hrs
Pot Life	8 hrs	4 hrs	60 mins	12 mins

	Overcoating							
	Substrate Temperature							
	10°C (50°F)		15°C (59°F)		23°C (73°F)		35°C (95°F)	
Overcoated By	Min	Max	Min	Max	Min	Max	Min	Max

Note: All fillers should be sanded before overcoating to ensure good adhesion.

APPLICATION AND USE

Preparation	All substrates must be clean, dry and free from contaminants.
Hints	<p>Mixing Mix the two components thoroughly to an even colour.</p> <p>Thinning Do not thin.</p> <p>Cleaner YTA061 International Epoxy Thinners #7. Clean before product has started to gel. Once cured, the product is very difficult to remove.</p> <p>Ventilation and Humidity Control Ensure adequate ventilation during use.</p>
Some Important Points	Do not use below 10°C/50°F. Product temperature should be minimum 10°C and maximum 25°C. Ambient temperature should be minimum 10°C and maximum 35°C. Substrate temperature should be minimum 10°C and maximum 30°C.
Compatibility/Substrates	For use above and below the waterline. Not suitable for use with some pretreated timbers.
Number of Coats	As required
Coverage	(Theoretical) - 0.1 m ² /lit at a thickness of 10 mm
Recommended DFT per coat	10000 microns dry Varies depending on usage.
Application Methods	Knife, Trowel / Spatula

TRANSPORTATION, STORAGE AND SAFETY INFORMATION

Storage	<p>TRANSPORTATION: Epifill should be kept in securely closed containers during transport and storage.</p> <p>STORAGE: Exposure to air and extremes of temperature should be avoided. For the full shelf life of Epifill to be realised ensure that between use the container is firmly closed and the temperature is between 10°C/50°F and 35°C/95°F. Keep out of direct</p>
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sunlight.

Safety

DISPOSAL: Do not discard tins or pour paint into water courses, use the facilities provided. It is best to allow paints to harden before disposal.

GENERAL: Read the label safety section for Health and Safety Information, also available from our Technical Help Line. Always use gloves and goggles and keep skin protected with overalls. Users should ensure they have a copy of the Material Safety Datasheet for this product and that they are familiar with all the safety directions before use.

IMPORTANT NOTES

The technical information and suggestions for use and application presented herein are not intended to be exhaustive, but they represent the best information available to use and are believed to be reliable. They should not, however, be construed as controlling suggestions and there is no warranty of performance of our materials either expressed or implied. We urge that users of our materials conduct confirmatory tests to determine final suitability for their specific end uses. Because this datasheet is subject to changes from time to time, it is the user's responsibility to check that this sheet is current prior to using the product.