

# Fiberglass Bottomkote

## Antifouling

All Purpose Antifouling Bottom Paint



### PRODUCT DESCRIPTION

Fiberglass Bottomkote® provides excellent, long term antifouling protection against marine growth. Its modified epoxy base renders a hard, smooth finish with outstanding durability and abrasion resistance. It can be applied over most types of bottom paints. Fiberglass Bottomkote now has a quick overcoat and quick launch formula.

- \* Proven, all purpose antifouling protection
- \* Overcoats any existing bottom paint
- \* For Fiberglass, Wood and Steel boats
- \* Suitable for burnishing to provide a smooth finish
- \* Ideal for use on racing sailboats and fast powerboats.

### PRODUCT INFORMATION

<b>Colour</b>	Y449-Red , Y559-Green , Y669-Blue, Y779-Black
<b>Finish</b>	Matte
<b>Specific Gravity</b>	1.942
<b>Volume Solids</b>	53%
<b>Typical Shelf Life</b>	3 yrs
<b>VOC (As Supplied)</b>	408 g/lit
<b>Unit Size</b>	1 US Gallon

### DRYING/OVERCOATING INFORMATION

	Drying			
	10°C (50°F)	15°C (59°F)	23°C (73°F)	35°C (95°F)
Touch Dry	3 hrs	2 hrs	1 hrs	30 mins
Immersion	12 hrs	10 hrs	8 hrs	6 hrs

**Note:** Maximum Immersion Times are as follows: 10-35°C/50-95°F - 60 days

Overcoated By	Overcoating							
	Substrate Temperature							
	10°C (50°F)		15°C (59°F)		23°C (73°F)		35°C (95°F)	
	Min	Max	Min	Max	Min	Max	Min	Max
Fiberglass Bottomkote	6 hrs	-	5 hrs	-	4 hrs	-	2 hrs	-

### APPLICATION AND USE

#### Preparation

Surface must always be clean and properly prepared prior to painting. All sanded surfaces must be wiped clean with Special Thinner 216 to remove sanding residue.

**PREVIOUSLY PAINTED SURFACES** In Good Condition Remove loose paint by sanding with 80 grade (grit) paper, wipe with Special Thinner 216. In Poor Condition Remove antifouling paint in poor condition with Interstrip Semi-Paste 299E.

**BARE FIBERGLASS - (POLYESTER OR VINYLESTER)** Begin by scrubbing the surface thoroughly with a stiff brush using Interlux All Purpose Boat Soap and water to remove loose dirt and contamination. Flush with fresh water to remove the soap residue and allow to dry. Remove mold release wax using one of the following methods The preferred method of cleaning gelcoat is to apply Fiberglass Surface Prep YMA601 with a maroon, 3M® Scotch-Brite™ pad and scrub well. Flush with fresh water or wipe off with a clean, wet cloth ensuring that no traces of Fiberglass Surface Prep remain. An alternate method would be to dampen cheesecloth with Fiberglass Solvent Wash 202. Wipe thoroughly to remove all surface contamination and cleaners. Wipe off with a clean, dry rag before liquid dries. Wipe only a few square feet at a time and change rags frequently. To be certain the contamination has been removed, run water over the surface. If the water beads up or separates, repeat one of the above methods. Sanding does not remove contamination. After the surface has been properly prepared follow the application system below.

**Bare Fiberglass - No Sanding System** After the surface has been prepared as described above - Please refer to label directions for application information. Allow appropriate dry time and apply the first coat of Fiberglass Bottomkote.

**Bare Fiberglass -Sanding System** After the surface has been prepared as described above - Sand entire surface well with 80 grade (grit) paper until flat matte finish is obtained. Remember to change paper frequently. Remove sanding residue with Fiberglass Solvent Wash 202. Sand and wipe clean. Apply two coats of Fiberglass Bottomkote allowing appropriate drying times.

**BARE WOOD** Sand with 80 grade (grit) paper. Clean with Special Thinner 216. Apply first coat reduced 10% with Special Thinner 216. Fill seams, if necessary, with Seam Compound Brown 30.

**STEEL** Contact Interlux® for further details.

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<b>Method</b>	For use on fiberglass, wood or properly primed steel and lead. At least 2 coats should be applied. Do not apply when temperature is below 10°C/50°F. It is not legal to spray Fiberglass Bottomkote in Canada.
<b>Hints</b>	<b>Thinner</b> Bare Wood - Special Thinner 216. <b>Cleaner</b> Painted Surfaces - Special Thinner 216. Bare Fiberglass - Fiberglass Solvent Wash 202. Bare Wood - Special Thinner 216. <b>Other</b> Spraying of antifouling paints is prohibited in Canada. For application of Fiberglass Bottomkote to underwater metals such as stainless steel, cast iron, lead and bronze, see Interprotect® bulletin.
<b>Some Important Points</b>	Product temperature should be minimum 10°C/50°F and maximum 29°C/85°F. Ambient temperature should be minimum 10°C/50°F and maximum 35°C/95°F. Substrate temperature should be minimum 10°C/50°F and maximum 29°C/85°F.
<b>Compatibility/Substrates</b>	Apply to clean, dry, properly prepared surfaces only. Fiberglass Bottomkote can be applied to most popular antifouling paints as long as the old coating has been aged, is tightly adhered and is in sound condition. Do not apply Fiberglass Bottomkote over graphite antifouling. Do not apply Fiberglass Bottomkote over soft or tin-based copolymer antifouling. Do not apply Fiberglass Bottomkote over aluminum.
<b>Number of Coats</b>	2 Bare Wood: 3 coats (first thinned)
<b>Coverage</b>	(Theoretical) - 9.458 m <sup>2</sup> /lt by brush
<b>Recommended DFT per coat</b>	50 microns dry
<b>Recommended WFT per coat</b>	102 microns wet
<b>Application Methods</b>	Brush, Roller- Pressure Pot or Siphon Cup

#### TRANSPORTATION, STORAGE AND SAFETY INFORMATION

<b>Storage</b>	<b>TRANSPORTATION:</b> Fiberglass Bottomkote should be kept in securely closed containers during transport and storage. <b>STORAGE:</b> Exposure to air and extremes of temperature should be avoided. For the full shelf life of Fiberglass Bottomkote to be realised ensure that between use the container is firmly closed and the temperature is between 5°C/41°F and 35°C/95°F. Keep out of direct sunlight.
<b>Safety</b>	DISPOSAL: Container Disposal: Triple Rinse (or equivalent). Then offer for recycling or reconditioning, or puncture and dispose of in a sanitary landfill or by other procedures approved by state or local authorities. Pesticide Disposal: Open dumping is prohibited. Pesticide, spray mixture or rinsate that cannot be used or chemically reprocessed should be disposed of according to procedures approved by Federal, state, or local disposal authorities. GENERAL: Read the label safety section for Health and Safety Information, also available from our Technical Help Line. Contains biocides. Antifouling should only be wet sanded. Never dry sand or burn-off old antifouling. Spraying of antifouling paints is prohibited in Canada.
<b>IMPORTANT NOTES</b>	<i>The performance of any marine paint or coating depends on many factors outside the control of International Paint LLC., including surface preparation, proper application, and environmental conditions. Therefore, International Paint LLC. cannot guarantee this product's suitability for your particular purpose or application. IMPLIED WARRANTIES OF FITNESS FOR A PARTICULAR PURPOSE AND/OR MERCHANTABILITY ARE EXCEEDED. International Paint Inc. SHALL NOT, UNDER ANY CIRCUMSTANCES, BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES. By purchase of this product, the buyer agrees that the sole exclusive remedy, if any, is limited to the refund of the purchase price or replacement of the product at International Paint LLC. option.</i>

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