

# Tri-Lux II

## Antifouling

### Antifouling Paint for Aluminum



#### PRODUCT DESCRIPTION

A unique copolymer paint specifically formulated for aluminum crafts and related surfaces. It is equally compatible with fiberglass, wood, steel and lead.

\* Available in bright colors including white

\* Developed for aluminum, compatible with fiberglass

Tri-Lux II is ideal for aluminum outdrive and outboard motor lower units, provided application instructions are followed.

#### PRODUCT INFORMATION

<b>Colour</b>	Q490-Blue, Q491-Red , Q492-Green , Q493-Black , Q494-Light Gray, Q498-White
<b>Finish</b>	Matte
<b>Specific Gravity</b>	1.402
<b>Volume Solids</b>	50%
<b>Typical Shelf Life</b>	3 yrs
<b>VOC (As Supplied)</b>	430 g/lit
<b>Unit Size</b>	1 US Pint (White and Black only) 1 US Quart 1 US Gallon -

#### DRYING/OVERCOATING INFORMATION

	Drying		
	10°C (50°F)	23°C (73°F)	35°C (95°F)
Touch Dry	3 hrs	2 hrs	1 hrs
Immersion	16 hrs	12 hrs	8 hrs

**Note:** Max. Immersion Times are as follows: 10-35°C/50-95°F - 90 days

Overcoated By	Overcoating Substrate Temperature					
	10°C (50°F)		23°C (73°F)		35°C (95°F)	
	Min	Max	Min	Max	Min	Max
Tri-Lux II	16 hrs	-	12 hrs	-	8 hrs	-

#### APPLICATION AND USE

##### Preparation

**BARE ALUMINUM** Apply one very thin coat of Viny-Lux Primewash 353/354. Prime with Interprotect 2000E/2001E. On sandblasted aluminum the Viny-Lux Primewash 353/354 can be omitted if priming with Interprotect the same day as blasting. Be sure to apply an extra coat of primer around rivets and weld areas.

**FACTORY FINISHED ALUMINUM** Prime with Primocon.

**BARE FIBERGLASS** Begin by scrubbing well using soap and water and a stiff brush. Rinse with fresh water. Wipe a small area with a clean rag that has been wetted with Fiberglass Solvent Wash 202. While the surface is still wet, wipe with a clean, dry rag. Continue this process until the entire surface has been cleaned. Sand with 80 grade (grit) paper. Remove sanding residue. Wipe with Fiberglass Solvent Wash 202.

**BARE WOOD** Sand with 80 grade (grit) paper. Clean with Special Thinner 216. Apply first coat reduced 10% with Special Thinner 216. Fill seams, if necessary, with Seam Compound Brown 30.

**EPOXY COATED WOOD** Prime with Interprotect 2000E/2001E.

**PREVIOUSLY PAINTED SURFACES** with Tri-Lux II Sand with 80 grade (grit) paper. OTHER ANTIFOULINGS Sand surface, wipe clean. Prime with Primocon. Remove antifouling paint in poor condition with Interstrip Semi-Paste 299E.

##### Method

Apply a minimum of 3 coats of Tri-Lux II.

##### Hints

**Thinner** Bare Wood - Special Thinner 216.

**Thinning** Spray - Special Thinner 216.

**Cleaner** Bare Fiberglass - Fiberglass Solvent Wash 202. Bare Wood - Special Thinner 216.

**Airless Spray** Pressure: 190-204 bar/2800-3000 psi. Tip Size: 0.53 mm/21 thou.

**Conventional Spray** Pressure Pot: Pressure: 3.44-4.47 bar/50-65 psi (gun pressure); 10-15 psi (pot pressure). Tip Size: 1.8-2.2 mm/70-85 thou.

**Other** Spraying of antifouling paints is prohibited in Canada. To prevent premature failure, ensure correct amount of paint is applied using the coverage as a guide.

##### Some Important Points

Product temperature should be minimum 10°C/50°F and maximum 29°C/85°F. Ambient temperature should be minimum 10°C/50°F and maximum 35°C/95°F. Substrate temperature should be minimum 10°C/50°F and maximum 29°C/85°F.

##### Compatibility/Substrates

Apply to clean, dry, properly prepared surfaces only. Do not apply Tri-Lux II directly to aluminum. All metal surfaces must

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be primed with Interprotect 2000E/2001E or Primocon. Do not apply to tin-based paint such as Micron® 33, 44 or Tri-Lux® IIT.

<b>Number of Coats</b>	3 coats Bare Wood: 4 coats (first thinned)
<b>Coverage</b>	(Theoretical) - 9.826 m <sup>2</sup> /lt by brush
<b>Recommended DFT per coat</b>	50 microns dry
<b>Recommended WFT per coat</b>	100 microns wet
<b>Application Methods</b>	Airless Spray, Brush, Roller, Conventional Spray (Pressure Pot)

#### TRANSPORTATION, STORAGE AND SAFETY INFORMATION

<b>Storage</b>	<b>TRANSPORTATION:</b> Tri-Lux II should be kept in securely closed containers during transport and storage. <b>STORAGE:</b> Exposure to air and extremes of temperature should be avoided. For the full shelf life of Tri-Lux II to be realised ensure that between use the container is firmly closed and the temperature is between 5°C/41°F and 35°C/95°F. Keep out of direct sunlight.
<b>Safety</b>	<b>DISPOSAL:</b> Container Disposal: Triple Rinse (or equivalent). Then offer for recycling or reconditioning, or puncture and dispose of in a sanitary landfill or by other procedures approved by state or local authorities. Pesticide Disposal: Open dumping is prohibited. Pesticide, spray mixture or rinsate that cannot be used or chemically reprocessed should be disposed of according to procedures approved by Federal, state, or local disposal authorities. <b>GENERAL:</b> Read the label safety section for Health and Safety Information, also available from our Technical Help Line. Contains biocides. Antifouling should only be wet sanded. Never dry sand or burn-off old antifouling. Spraying of antifouling paints is prohibited in Canada.
<b>IMPORTANT NOTES</b>	<i>The performance of any marine paint or coating depends on many factors outside the control of International Paint LLC., including surface preparation, proper application, and environmental conditions. Therefore, International Paint LLC. cannot guarantee this product's suitability for your particular purpose or application. IMPLIED WARRANTIES OF FITNESS FOR A PARTICULAR PURPOSE AND/OR MERCHANTABILITY ARE EXCEEDED. International Paint Inc. SHALL NOT, UNDER ANY CIRCUMSTANCES, BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES. By purchase of this product, the buyer agrees that the sole exclusive remedy, if any, is limited to the refund of the purchase price or replacement of the product at International Paint LLC. option.</i>

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